



THE ASKA CO-OPERATIVE SUGAR INDUSTRIES LTD.

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Letter NO/ (Eng.) 1517 Date- 11 / 10 /2025

SHORT TENDER CALL NOTICE

The Aska Co-operative Sugar Industries Ltd invites sealed tenders from tenderers with GST registration, labour licence & valid IBR repair licence for Supply, Dismantling, Erection, Commissioning & Mason works of roof tubes for 16 kg./cm² & 15 T/hr (Boiler No-OR-168.) including all IBR formalities as follows.

Part No.	Descriptions	Reqd. Qty
1	<p><u>Dismantling , Supply , erection ,commissioning along with refractory works of Roof Tubes for Boiler Regd. No- OR-168 :</u></p> <p>Roof Tube Dimensions:</p> <p>76.2 O.D x 4.06 THK X 3962 (13') Length (As per drawing + both end extra for expanding & bellmouth.) As per Drawing No : 390 / 14</p> <p>Material Standard & Grade : BS 3059 , Part -1 1987 GR ERW 360 (Tube must be marked / tagged as IBR seal)</p> <p>Design data withstand: Hydraulic pressure = 1.5 times x Working Pressure -16 Kg/cm² = 24 Kg/cm²</p> <p>Max. Metal Temp.= 273 ° C</p> <p>Code of Manufacture : I.B.R 1950 & Its Latest Amendment</p>	21 Nos. (As per drg.) +02 No. (Spare quantity) = 23 Nos. Tubes

Procedure to participate in Tender:-

1. Any IBR contractor can participate for above work but the employees can't participate in the tender.
2. The prescribed tender form to be downloaded form the website: www.askasugar.com with a deposit of Rs 590/- DD in favour of The Aska Co-opertive Sugar Industries Ltd, Aska payable at Aska which is non-refundable.
3. The tenderer will have to deposit required EMD Rs. 25,000/- in shape of DD in favour of Aska Co-operative Sugar Industries Ltd., Aska payable at Aska. The EMD of successful tenderer will be refunded without interest after satisfactory completion of the job.

4. The bidders should submit Bids in two sealed envelopes i.e. one containing Technical Bid consisting all technical details and other containing Financial Bid. Both the covers should be placed in a big sealed cover superscripting "Tender Paper for Supply, Dismantling, Erection, Commissioning & Mason works of roof tubes for 16 kg./cm² & 15 T/hr (Boiler No-OR-168.)" and Mobile No. on the cover.
5. The tender paper should reach us in sealed envelopes by Speed post/Registered post by 5.00 P.M on 22/10/2025 and same will be opened on 23/10/2025 at 10: 30 A.M for finalization in presence of tenderers or their authorized representatives.

TECHNICAL BID:

The Technical Bid should contain following:

01. Past Experience minimum 05 years in any factory for said works.
02. Demand Drafts of Rs. 25,000/- (Twenty five thousands) as EMD & tender form cost Rs. 590/- (Five hundred) should be enclosed.
03. Photocopy of GSTN, Labour licence, EPF registration etc. & valid IBR repair licence.
04. Parties who have executed similar type jobs (supply + erection) will be given preference.
05. The contractor's IBR license must be duly endorsed / approved by the Odisha Boiler Board.

FINANCIAL BID:

01. The price quoted must be inclusive of loading, unloading, transportation, packing forwarding, dismantling, erection, and commissioning & mason work of said Boiler roof tubes. No over and above the rate will be paid.
02. The Financial Bid should be filled in the tender form downloaded from our website without any correction/over-writing. The rate should be written both in word and figure to avoid any dispute. The rate quoted should be final and the tenderer shall not be allowed to change the same under any circumstance.

Terms & Conditions:-

A) For supply of Boiler No- 0R 168 roof tubes:-

1. Supply & Erection- 6 weeks for date of getting work order.
2. All the required certificates including IBR test certificate in original relating to materials are to be provided by the tenderer.
3. If the size and length of the tube found less/short/any tube rejected then the same is to be replaced by the tenderer free of cost.
4. Contractor shall be responsible for completing all the IBR formalities.

(B) For dismantling, erection, commissioning and mason works of Boiler No- 0R 168 roof tubes:

1. Contractor is to make the drawings required of the tubes as per requirement and get all the drawings approved by office of the Director of Boiler, Odisha.
2. Approval of the drawings and site fabrication is in the scope of tenderer.
3. While dismantling, erection & commissioning of said roof tubes the tenderer is to take care of safety of boiler drum, header etc.
4. Boiler inspection after job completion is under scope of contractor.
5. Contractor is to arrange the qualified IBR welder, welding should be as per 1950 IBR.
6. Proper bell mouth of the tube should be prepared as per drawing.
7. Tube end expansion/welding at drum & header ends as per IBR norms.
8. Refractory removal & reapplication wherever disturbed during dismantling or erection, the contractor is to be set right.
9. Contractors have to carry out all the allied jobs related to the retubing of the Boiler.
10. The work should be completed in all respect within 3-4 weeks.
11. All the tools & tackles, rigging tools and safety PPEs required for the job is in contractor's scope.
12. Scaffolding, gas & refractories except electrode will be provided by factory.
13. Required filler rods & electrodes are in contractor's scope.
14. In case any defect is found in the work, the contractor will be liable to rectify/remove the defects at his risk or cost.
15. The contractor will have to take the safety measure for his labourers.
16. Contractor will have to provide all the documents, which are approved by office of the Director of Boiler, Odisha.
17. The rate so finalized shall remain firm for the entire specified period and the successful bidder can't claim for revision of the rate in the middle time of the contract period.
18. The undersigned reserves the right to accept/reject any/all tender at any stage without assigning any reason thereof.
19. The contractor has to make insurance for the workmen engaged and its photo copy is to be submitted. He will be fully responsible for any accident/injury/loss occurred to his worker during execution of the above work.
20. Income tax as per Government rules will be deducted from the bill amount.

21. The Authority also reserves the right to terminate/cancel the work order at any stage in case you fail to meet the above-indicated conditions and the EMD shall be forfeited.
22. Suitable accommodation will be provided to your labour during the period of contract jobs.

Memo No-(Eng.) 1518 Dt. 11/10/2025

Copy to the Time office notice board / Company website for information of the concerned.


Managing Director


Managing Director

TENDER FORM (FINANCIAL BID)

To

The Managing Director

A.C.S.I Ltd., Aska.

I have gone through your short tender call notice issued vide No. Engg. / _____
Dt. ____/____/2025 for **Supply, Dismantling, Erection, Commissioning & Mason works of roof tubes for 16 kg/cm² & 15 T/hr (Boiler No-OR-168.)**. The following works as detail below.

S. N	Part No. Descriptions	Reqd. Qty	Quoted Price (to be quoted separately)	
I.	<u>Supply, dismantling, erection, commissioning along with refractory works of Roof Tubes for Boiler Regd. No-OR-168 :</u> Roof Tube Dimensions: 76.2 O.D x 4.06 THK X 3962 (13') Length (As per drawing + both end extra for expanding & bell mouth.) As per Drawing No : 390 / 14 Material Standard & Grade : BS 3059 , Part -1 1987 GR ERW 360 (Tube must be marked / tagged as IBR seal) Design data withstand: (Hydraulic pressure = 1.5 times x working Pressure -16 Kg/cm ² = 24 Kg/cm ²) Max. Metal Temp.= 273 ° C Code of Manufacture : I.B.R 1950 & Its Latest Amendment	21 Nos. (As per drg.) +02 No. (Spare quantity) = 23 Nos. Tubes	Tube supply	All tubes Dismantling, Fabrication Erection & Commissioning including Mason works & other minor works
G S T Extra as applicable.				

I intend to execute the said work complete in all respect. Also I agree the terms & conditions laid down in the above said short tender call notice.

Other terms condition:

- 1) Supply & Erection- 6 Weeks for date of getting work order.
- 2) Payment.-
 - i) 70% material cost will be released after inspection & delivery of material at ACSI Site.
 - ii) After erection 70% & after hydraulic test 25% of balance amount of order value will be released with completion of all IBR formalities.
 - iii) Rest of order value will be released after successful completion of season 25-26.

Full Sign. Of Party /Authorized representative
(With seal)

Name & Address: -

Sri _____

At/Post _____

Via. _____ Dist. _____

Mobile No.